



# FORD DART BLOCKS

Working with leading Ford racers and engine builders, we designed the Iron Eagle, Race Series and Sportsman small-blocks to solve the shortcomings of production-type blocks used in high-performance and competition applications. Dart blocks for Fords are produced on dedicated tooling and machined on state-of-the-art CNC equipment. We added the features that Ford racers need to build powerful and reliable engines.



KEY	PART NUMBER	MATERIAL	DESCRIPTION	MAIN CAPS	MAIN BEARING DIAMETER	DECK HEIGHT	CYLINDER BORE DIAMETER
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## DART SHP BLOCKS

NEW	31364175	Iron	SHP Ford Block	Steel	302	8.200	4.000
NEW	31364275	Iron	SHP Ford Block	Steel	302	8.200	4.125
NEW	31365135	Iron	SHP Ford Block	Steel	Cleveland	9.500	4.000
NEW	31365235	Iron	SHP Ford Block	Steel	Cleveland	9.500	4.125

## IRON EAGLE FORD SPORTSMAN SMALL BLOCKS

NEW	31354175	Iron	S/B Ford Block	Steel	302	8.200	4.000
NEW	31496802	Iron	S/B Ford Block	Steel	302	8.200	4.125
NEW	31355135	Iron	S/B Ford Block	Steel	351C	9.500	4.000
NEW	31355235	Iron	S/B Ford Block	Steel	351C	9.500	4.125

DART Sportsman Blocks do not include freeze plugs, coated cam bearings and dowels.

# FORD WORLD MERLIN CAST IRON CNC BLOCKS

KEY	PART NUMBER	MATERIAL	DESCRIPTION	MAIN CAPS	MAIN BEARING DIAMETER	DECK HEIGHT	CYL BORE DIAMETER
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## NODULAR IRON MAIN CAPS

NEW	087010	Cast Iron	S/B Ford Block	Nodular Iron Splayed	2.248	8.200	3.900
NEW	087020	Cast Iron	S/B Ford Block	Nodular Iron Splayed	2.248	8.200	4.115
NEW	087050	Cast Iron	S/B Ford Block	Nodular Iron Splayed	2.248	9.200	3.990
NEW	087052	Cast Iron	S/B Ford Block	Nodular Iron Splayed	2.749	9.200	3.990
NEW	087060	Cast Iron	S/B Ford Block	Nodular Iron Splayed	2.248	9.200	4.115
NEW	087062	Cast Iron	S/B Ford Block	Nodular Iron Splayed	2.749	9.200	4.115
NEW	087070	Cast Iron	S/B Ford Block	Nodular Iron Splayed	2.248	9.500	3.990
NEW	087072	Cast Iron	S/B Ford Block	Nodular Iron Splayed	2.749	9.500	3.990
NEW	087080	Cast Iron	S/B Ford Block	Nodular Iron Splayed	2.248	9.500	4.115
NEW	087082	Cast Iron	S/B Ford Block	Nodular Iron Splayed	2.749	9.500	4.115

## MAN O WAR CAST IRON CNC BLOCKS

- FULLY PREPPED CNC BLOCK
- HONED WITH TORQUE PLATES, LIFTER BORES HOED, WASHED, PAINTED, CAM BEARINGS & FREEZE PLUGS INSTALLED
- ALL AVAILABLE... CALL SCAT SALES FOR INFORMATION

